## CLAIMS

Having thus described the invention, what is claimed as new and desirable to be secured by Letters Patent is as follows:

- 1 1. A spin valve device comprising:
  2 a free layer (FL)
- a spacer layer (CU),
- a pinned layer (PIL),
- 5 an antiferromagnetic layer (AFM2), and
- a patterned underlayer that includes a magnetic material (TFM, PM) for
- 7 providing trackwidth and longitudinal bias.
- 8 2. A spin valve device in accordance with claim 1 wherein said magnetic
- 9 material in said underlayer includes an antiferromagnetic material selected
- from the group consisting of IrMn, RhMn, RuMn, RuRhMn, FeMn, FeMnRh,
- 11 FeMnCr, CrPtMn, TbCo, NiMn, PtMn, PtPdMn, NiO, CoO, and CoNiO.
- 12 3. A spin valve device in accordance with claim 1 wherein:
- said patterned underlayer comprises:
- a buffer layer,
- an antiferromagnetic layer, and
- a ferromagnetic layer.
- 17 4. A spin valve device in accordance with claim 3 wherein:
- said buffer layer consists of a material selected from the group
- consisting of Nb, Ta, Ti, Zr, Hf, Mo, W.

- 1 5. A spin valve device in accordance with claim 3 wherein:
- 2 said ferromagnetic layer consists of at least one material selected from
- 3 the group consisting of Co, CoFe, Ni, and NiFe.
- 4 6. A spin valve device in accordance with claim 3 wherein:
- a conductor is provided consisting of a material selected from the group
- 6 consisting of Au, Ag, W, Mo, Rh, Ru, Ti, B-Ta, TiW, TaW, and CusoAuso.
- 7 7. A spin valve device in accordance with claim 1 wherein:
- 8 said magnetic material in said underlayer comprises an antiferromagnet,
- 9 and
- a conductor layer with reduced lead resistance was added and aligned
- 11 after spin valve deposition.
- 12 8. A spin valve device in accordance with claim 1 wherein:
- said magnetic material in said underlayer comprises an antiferromagnet,
- 14 and
- a conductor layer edge is wider than an edge of an underlayer.
- 16 9. A spin valve device in accordance with claim 1 wherein:
- said magnetic material in said underlayer comprises an antiferromagnet,
- 18 and
- a conductor layer edge is smaller than an edge of an underlayer edge.
- 20 10. A spin valve device in accordance with claim 1 wherein said magnetic
- 21 material in said underlayer comprises a hard biasing, permanent magnet for
- providing trackwidth and longitudinal bias.

- 1 11. A spin valve device in accordance with claim 10 wherein said hard biasing,
- 2 permanent magnet is longitudinally magnetized.
- 3 12. A spin valve device in accordance with claim 11 wherein said hard biasing,
- 4 permanent magnet consists of a material selected from the group consisting
- of Co, CoPt, CoSm, CoPtCr, CoCrTa, CoPtB, CoCrTaPt, and CoCrPtB.
- 6 13. A spin valve device in accordance with claim 10 wherein said hard biasing,
- 7 permanent magnet is vertically magnetized.
- 8 14. A spin valve device in accordance with claim 13 wherein said hard biasing,
- 9 permanent magnet consists of a material selected from the group consisting
- of Co, CoCr, CoSm, Ba-ferrite.
- 11 15. A spin valve device in accordance with claim 10 wherein said patterned
- 12 underlayer consists of a conductor layer and a hard biasing, permanent
- magnet.
- 14 16. A spin valve device in accordance with claim 10 wherein said patterned
- underlayer consists of conductor layer, a buffer layer and a hard biasing,
- permanent magnet.
- 17 17. A spin valve device in accordance with claim 16 wherein said conductor
- consists of a material selected from the group consisting of Au, Ag, W, Mo,
- Rh, Ru, Ti, β-Ta, TiW, TaW, Cu<sub>50</sub>Au<sub>50</sub>.

- 1 18. A spin valve device in accordance with claim 16 wherein said buffer layer
- 2 consists of a material selected from the group consisting of Cr, V, Ta,
- 3 and W.
- 4 19. A spin valve device in accordance with claim 10 wherein:
- 5 said patterned underlayer consists of conductor layer, a buffer layer
- 6 and a hard biasing, permanent magnet, and
- 7 said conductor consists of a material selected from the group consisting
- 8 of Au, Ag, W, Mo, Rh, Ru, Ti, β-Ta, TiW, TaW, Cu<sub>50</sub>Au<sub>50</sub>.
- 9 20. A spin valve device in accordance with claim 10 wherein:
- said patterned underlayer consists of conductor layer, a buffer layer
- and a hard biasing, permanent magnet,
- said conductor consists of a material selected from the group consisting
- of Au, Ag, W, Mo, Rh, Ru, Ti, B-Ta, TiW, TaW, Cu<sub>50</sub>Au<sub>50</sub>, and
- said buffer layer consists of a material selected from the group
- consisting of Cr, V, Ta, and W.

- A method of forming a spin valve device comprising: 2 forming a patterned underlayer including a magnetic material for 3 providing trackwidth and longitudinal bias, 4 forming a free layer,
- forming a pinned layer, 5
- forming a spacer layer, and 7 forming an antiferromagnetic layer.
- 8 22. A method in accordance with claim 21 wherein:
- 9 said magnetic material in said underlayer comprises a material selected from an antiferromagnet underlayer and a permanent magnetic underlayer, 10
- 11 and

6

- trackwidth definition is accomplished by dry etching and stopping at a 12 buffer layer. 13
- A method in accordance with claim 21 wherein: 14 23.
- 15 said magnetic material in said underlayer comprises an antiferromagnet 16 underlayer, and
- 17 trackwidth definition is accomplished by liftoff through photoresist 18 stencil.
- A method in accordance with claim 21 wherein reduced lead resistance is 19 24. 20 achieved by adding and aligning a conductor layer after spin valve 21 deposition.
- A method in accordance with claim 21 including providing a conductor layer 22 25. edge which is wider than an underlayer edge. 23

- 1 26. A method in accordance with claim 21 including providing a conductor layer
- 2 edge which is smaller than an underlayer edge.
- 3 27. A method in accordance with claim 21 wherein trackwidth definition is
- accomplished by dry etching and stopping at buffer layer.
- 5 28. A method in accordance with claim 21 wherein trackwidth definition is
- 6 accomplished by liftoff through photoresist stencil.
- 7 29. A method in accordance with claim 21 wherein reduced lead resistance is
- 8 achieved by adding an aligning conductor layer after spin valve deposition.
- 9 30. A method in accordance with claim 29 wherein said aligning conductor layer
- is one of Au, Ag, W, Mo, Rh, Ru, Ti,  $\beta$ -Ta, TiW, TaW, and Cu<sub>50</sub>Au<sub>50</sub>.
- 11 31. A method in accordance with claim 21 including a conductor having a layer
- 12 edge wider than an underlayer edge.
- 13 32. A method in accordance with claim 21 including a conductor having a layer
- edge smaller than an underlayer edge.

; ·

- 1 33. A method of forming a spin valve device comprising:
- forming a patterned underlayer including a permanent magnetic material
- for providing trackwidth, longitudinal bias, and exchange stabilization,
- 4 forming a free layer,
- 5 forming a pinned layer,
- forming a spacer layer, and
- 7 forming an antiferromagnetic layer.
- 8 34. A method in accordance with claim 33 wherein:
- 9 said permanent magnetic material in said patterned underlayer is
- selected from the group consisting of Co, CoPt, CoSm, CoPtCr, CoCrTa,
- 11 CoPtB, CoCrTaPt, and CoCrPtB, and
- trackwidth definition is accomplished by dry etching and stopping at a
- buffer layer.
- 14 35. A method in accordance with claim 33 wherein:
- said permanent magnetic material in said patterned underlayer is
- selected from the group consisting of Co, CoPt, CoSm, CoPtCr, CoCrTa,
- 17 CoPtB, CoCrTaPt, and CoCrPtB, and
- trackwidth definition is accomplished by liftoff through photoresist
- 19 stencil.
- 20 36. A method in accordance with claim 33 wherein reduced lead resistance is
- achieved by adding and aligning a conductor layer after spin valve
- deposition.

- 1 37. A method in accordance with claim 33 wherein a conductor layer edge is
- 2 wider than an underlayer edge.
- 3 38. A method in accordance with claim 33 wherein a conductor layer edge is
- 4 smaller than an underlayer edge.
- 5 39. A method in accordance with claim 33 wherein trackwidth definition is
- 6 accomplished by dry etching and stopping at buffer layer.
- 7 40. A method in accordance with claim 33 wherein trackwidth definition is
- 8 accomplished by liftoff through photoresist stencil.
- 9 41. A method in accordance with claim 33 wherein reduced lead resistance is
- achieved by adding an aligning conductor layer after spin valve deposition.
- 11 42. A method in accordance with claim 41 wherein said aligning conductor layer
- is one of Au, Ag, W, Mo, Rh, Ru, Ti, B-Ta, TiW, TaW, and Cu<sub>50</sub>Au<sub>50</sub>.
- 13 43. A method in accordance with claim 33 including a conductor having a layer
- edge which is wider than an underlayer edge.
- 15 44. A method in accordance with claim 33 including a conductor layer having an
- edge which is smaller than an underlayer edge.